

Special Inspection Daily Report

Client: Westland

Project: LDS Temple

Test Date: 03/03/26

Test Time: _____

Inspector: John Trush

Contact: Jaken

Type of Inspection: Cap to pile welds

Time Charged to Project: Start Time

12p

End Time

7pm

Total Hours Charged RT

5

OT 2

Inspections performed and locations

Location	Inspection Performed
Piles: P3#210, A+9, P3#209, A+8, P3#208, A+7.3, P3#207, A+6.8, P4#206, A+6 P3#205, A+5	Observed the welding of Cap to pile performed by Northern machine and welding at listed locations. Observed the fit up and alignment of 20"x20"x3/4" A36 plate to 18"dia A252-3 pile. Piles had already been prepped by disc grinder clearing slag, mill scale and rust. Plate and pile were pre heated by weed burner to 115-150° F at each pile prior to welding. E7018 kept in dry oven at 192° F. Welder performed 2 passes to create 5/16" fillet weld, with slag removed by wire wheel after each pass. Inspected completed welds appeared installed in accordance with WPS and AWS D1.1

~~Items requiring correction, correction of previously listed items and/or previously listed uncorrected items~~

Visual acceptance criteria. Please reference Drawing No. T-530-01 Detail 1

Changes to approved plans authorized by engineer or architect of record (include paperwork)

None

to the best of my knowledge, work inspected was in accordance with the approved plans and specifications

Signature: _____

Printed Name: John R. Trush CET